



STEP-OPENING ENTERPRISE CO.,LTD

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UP-98 UV Processing Primer

【Instruction】

UP-98 UV Processing Primer is made to improve adhesion on P.P materials for Vacuum Metallization. Excellence performance on improving adhesion. Applicable to P.P materials, Nylon, Metals, MMA. **Apply before UV Base Coat Only.**

【Application】

UP-98 UV Processing Primer can spray or dip directly. It can be diluted with Toluene or Xylene to reduce viscosity based on the quality of materials if necessary. The spraying pressure should be 3.0kg/cm² and the distance should be 15-20 cm. Keep spraying until surface is wet, thickness is not required. After spraying UP-98 UV Processing Primer then wait until leveling evenly, start UV curing process.

【Base Coat】

Please use UV Base Coat and follow the application steps.

【Notices】

1. Plastic materials usually contaminate with internal lubricant, mold release agent, and dust during injection process. To ensure good adhesion and smooth surface during Vacuum Metallization, please clean the material with solvent before coating process.
2. Because of many manufacturers and qualities of P.P materials, please test P.P materials until meeting your customer's requirements before producing.
3. Due to the special ingredient of above products, please use water cleaning type spraying equipment. Excessive paint and dust accumulation may cause spontaneous combustion. Please clean up frequently. These accumulations have to store with water to prevent spontaneous combustion.
4. Please keep good air circulation in working place to avoid harming health due to long-term breathing in solvent. If chemicals splash into eye or on skin accidentally, immediately flush contacting area by huge amount of water then send to medical treatment.
5. UP-98 UV Processing Primer must be stored in cool and dry indoor room under 40°C. The expired time is one year in unopened situation.
6. Please keep cap closing after opening and finish within one week to avoid affecting quality because of solvent evaporation.